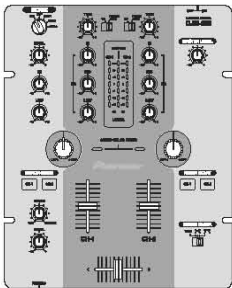


Pioneer

Service Manual



DJM-250-W

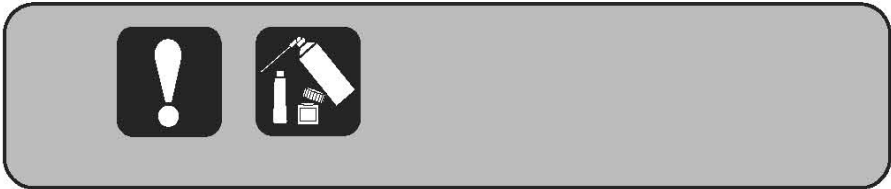
ORDER NO.  
RRV4278

DJ MIXER

DJM-250-W  
DJM-250-K

THIS MANUAL IS APPLICABLE TO THE FOLLOWING MODEL(S) AND TYPE(S).

| Model     | Type   | Power Requirement | Remarks |
|-----------|--------|-------------------|---------|
| DJM-250-W | SVYXE8 | AC 100 V to 240 V |         |
| DJM-250-W | UXECB  | AC 100 V to 240 V |         |
| DJM-250-W | FLPXE  | AC 100 V to 240 V |         |
| DJM-250-W | KXE5   | AC 100 V to 240 V |         |
| DJM-250-W | AXE5   | AC 100 V to 240 V |         |
| DJM-250-K | SVYXE8 | AC 100 V to 240 V |         |
| DJM-250-K | UXECB  | AC 100 V to 240 V |         |
| DJM-250-K | FLPXE  | AC 100 V to 240 V |         |
| DJM-250-K | KXE5   | AC 100 V to 240 V |         |
| DJM-250-K | AXE5   | AC 100 V to 240 V |         |



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## (1) EXTERIOR SECTION PARTS LIST

| Mark No. | Description             | Part No.               | Mark No. | Description           | Part No.               |
|----------|-------------------------|------------------------|----------|-----------------------|------------------------|
| 1        | MIXER PCB Assy          | 704-DJM250-A026-HA     | 21       | Push Button           | 100-MX200-2706-HA      |
| 2        | I/O PCB Assy            | 704-DJM250-A028-HA     | 22       | Push Button           | 100-33-2824-HA         |
| 3        | BALANCE OUTPUT PCB Assy | 704-DJM250-A029-HA     | 23       | Ground Terminal       | 200-GND-642-HA         |
| 4        | PHONE PCB Assy          | 704-DJM250-A030-HA     | 24       | Fixed Plate           | 300-DJM100-1960-HA     |
| 5        | MASTER PCB Assy         | 704-DJM250-A031-HA     | 25       | Fixed Plate           | 300-DJM100-1961-HA     |
| 6        | CH FADER PCB Assy       | 704-DJM250-A032-HA     | 26       | Rubber Foot (NBR, 70) | 604-BEAT4-238-HA       |
| 7        | 1..FP Assy              | See Contrast table (2) | 27       | Washer (8x3.2x1T, Ni) | 606-Q2221-122-HA       |
| 8        | 2..Front Panel          | See Contrast table (2) | 28       | Non-Woven Fabrics     | 612-DJM100-405-HA      |
| 9        | 2..LM Decoration        | See Contrast table (2) | 29       | Cushion               | 612-DJM250-412-HA      |
| 10       | 2..Filter Decoration    | See Contrast table (2) | 30       | Base Assy             | 703-DJM100-1353-HA     |
| 11       | 2..Cushion (75x15x0.3T) | 612-AKS4-186-HA        | 31       | Front Board Assy      | 703-DJM100-1354-HA     |
| 12       | Power SW                | 403-DJ1-107A-HA        | 32       | •••••                 |                        |
| 13       | Rotary Knob             | See Contrast table (2) | 33       | •••••                 |                        |
| 14       | Rotary Knob             | See Contrast table (2) | 34       | Screw (CTF, 3x7)      | See Contrast table (2) |
| 15       | Rotary Knob             | 100-DJM250-2826-HA     | 35       | Screw                 | 602-BEAT4-440-HA       |
| 16       | Anti-Dazzling Base      | 100-DJM100-2872-HA     | 36       | Screw (3x5 P=0.5)     | 602-B300-041-HA        |
| 17       | Band Rotational Knob    | 100-DJM100-2873-HA     | 37       | Screw                 | 602-DJ5500-452-HA      |
| 18       | Filter Knob             | 100-DJM100-2874-HA     | 38       | Screw                 | 602-MP3-324-HA         |
| 19       | Limpid Button           | 100-DJM100-2875-HA     | 39       | Screw                 | 602-QMX2BPM-322-HA     |
| 20       | Cable Clamp             | 100-K1-2682-HA         | 40       | Screw                 | 602-SA12-414-HA        |
|          |                         |                        | 41       | Screw                 | 602-WISO3006-652B-HA   |
|          |                         |                        | 42       | Screw (3x8)           | 602-XM610-526-HA       |

## (2) CONTRAST TABLE

DJM-250-W/SVYXE8, UXECB, FLPXE, KXE5, AXE5, DJM-250-K/SVYXE8, UXECB, FLPXE, KXE5 and AXE5 are constructed the same except for the following:

| Mark | No. | Symbol and Description | DJM-250-W<br>/SVYXE8 | DJM-250-W<br>/UXECB | DJM-250-W<br>/FLPXE | DJM-250-W<br>/KXE5  | DJM-250-W<br>/AXE5  |
|------|-----|------------------------|----------------------|---------------------|---------------------|---------------------|---------------------|
|      | 7   | FP Assy                | 705-DJM250W-1474HA   | 705-DJM250W-1474HA  | 705-DJM250W-1474HA  | 705-DJM250W-1474HA  | 705-DJM250W-1474HA  |
|      | 8   | Front Panel            | 300-DJM250W-1958-HA  | 300-DJM250W-1958-HA | 300-DJM250W-1958-HA | 300-DJM250W-1958-HA | 300-DJM250W-1958-HA |
|      | 9   | LM Decoration          | 501-DJM250W-2464-HA  | 501-DJM250W-2464-HA | 501-DJM250W-2464-HA | 501-DJM250W-2464-HA | 501-DJM250W-2464-HA |
|      | 10  | Filter Decoration      | 501-DJM250W-2465-HA  | 501-DJM250W-2465-HA | 501-DJM250W-2465-HA | 501-DJM250W-2465-HA | 501-DJM250W-2465-HA |
|      | 13  | Rotary Knob            | 100-DJM250-2826-HA   | 100-DJM250-2826-HA  | 100-DJM250-2826-HA  | 100-DJM250-2826-HA  | 100-DJM250-2826-HA  |
|      | 14  | Rotary Knob            | 100-DJM100-2826-HA   | 100-DJM100-2826-HA  | 100-DJM100-2826-HA  | 100-DJM100-2826-HA  | 100-DJM100-2826-HA  |
|      | 34  | Screw (CTF, 3x7)       | 602-AKS4-496B-HA     | 602-AKS4-496B-HA    | 602-AKS4-496B-HA    | 602-AKS4-496B-HA    | 602-AKS4-496B-HA    |

| Mark | No. | Symbol and Description | DJM-250-K<br>/SVYXE8 | DJM-250-K<br>/UXECB | DJM-250-K<br>/FLPXE | DJM-250-K<br>/KXE5 | DJM-250-K<br>/AXE5 |
|------|-----|------------------------|----------------------|---------------------|---------------------|--------------------|--------------------|
|      | 7   | FP Assy                | 705-DJM250K-1473HA   | 705-DJM250K-1473HA  | 705-DJM250K-1473HA  | 705-DJM250K-1473HA | 705-DJM250K-1473HA |
|      | 8   | Front Panel            | 300-DJM100-1958-HA   | 300-DJM100-1958-HA  | 300-DJM100-1958-HA  | 300-DJM100-1958-HA | 300-DJM100-1958-HA |
|      | 9   | LM Decoration          | 501-DJM100-2464-HA   | 501-DJM100-2464-HA  | 501-DJM100-2464-HA  | 501-DJM100-2464-HA | 501-DJM100-2464-HA |
|      | 10  | Filter Decoration      | 501-DJM100-2465-HA   | 501-DJM100-2465-HA  | 501-DJM100-2465-HA  | 501-DJM100-2465-HA | 501-DJM100-2465-HA |
|      | 13  | Rotary Knob            | 100-DJM100-2826-HA   | 100-DJM100-2826-HA  | 100-DJM100-2826-HA  | 100-DJM100-2826-HA | 100-DJM100-2826-HA |
|      | 14  | Rotary Knob            | 100-DJM250-2826-HA   | 100-DJM250-2826-HA  | 100-DJM250-2826-HA  | 100-DJM250-2826-HA | 100-DJM250-2826-HA |
|      | 34  | Screw (CTF, 3x7)       | 602-AKS4-496A-HA     | 602-AKS4-496A-HA    | 602-AKS4-496A-HA    | 602-AKS4-496A-HA   | 602-AKS4-496A-HA   |

## 9.2 EXTERIOR SECTION

