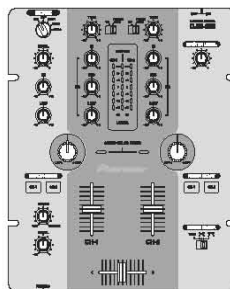


Pioneer

Service Manual



DJM-250-W

ORDER NO.
RRV4278

DJ MIXER

DJM-250-W

DJM-250-K

THIS MANUAL IS APPLICABLE TO THE FOLLOWING MODEL(S) AND TYPE(S).

Model	Type	Power Requirement	Remarks
DJM-250-W	SVYXE8	AC 100 V to 240 V	
DJM-250-W	UXECB	AC 100 V to 240 V	
DJM-250-W	FLPXE	AC 100 V to 240 V	
DJM-250-W	KXE5	AC 100 V to 240 V	
DJM-250-W	AXE5	AC 100 V to 240 V	
DJM-250-K	SVYXE8	AC 100 V to 240 V	
DJM-250-K	UXECB	AC 100 V to 240 V	
DJM-250-K	FLPXE	AC 100 V to 240 V	
DJM-250-K	KXE5	AC 100 V to 240 V	
DJM-250-K	AXE5	AC 100 V to 240 V	

**PIONEER CORPORATION** 1-1, Shin-ogura, Saiwai-ku, Kawasaki-shi, Kanagawa 212-0031, Japan**PIONEER ELECTRONICS (USA) INC.** P.O. Box 1760, Long Beach, CA 90801-1760, U.S.A.**PIONEER EUROPE NV** Haven 1087, Keetberglaan 1, 9120 Melsele, Belgium**PIONEER ELECTRONICS ASIACENTRE PTE. LTD.** 253 Alexandra Road, #04-01, Singapore 159936

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(1) EXTERIOR SECTION PARTS LIST

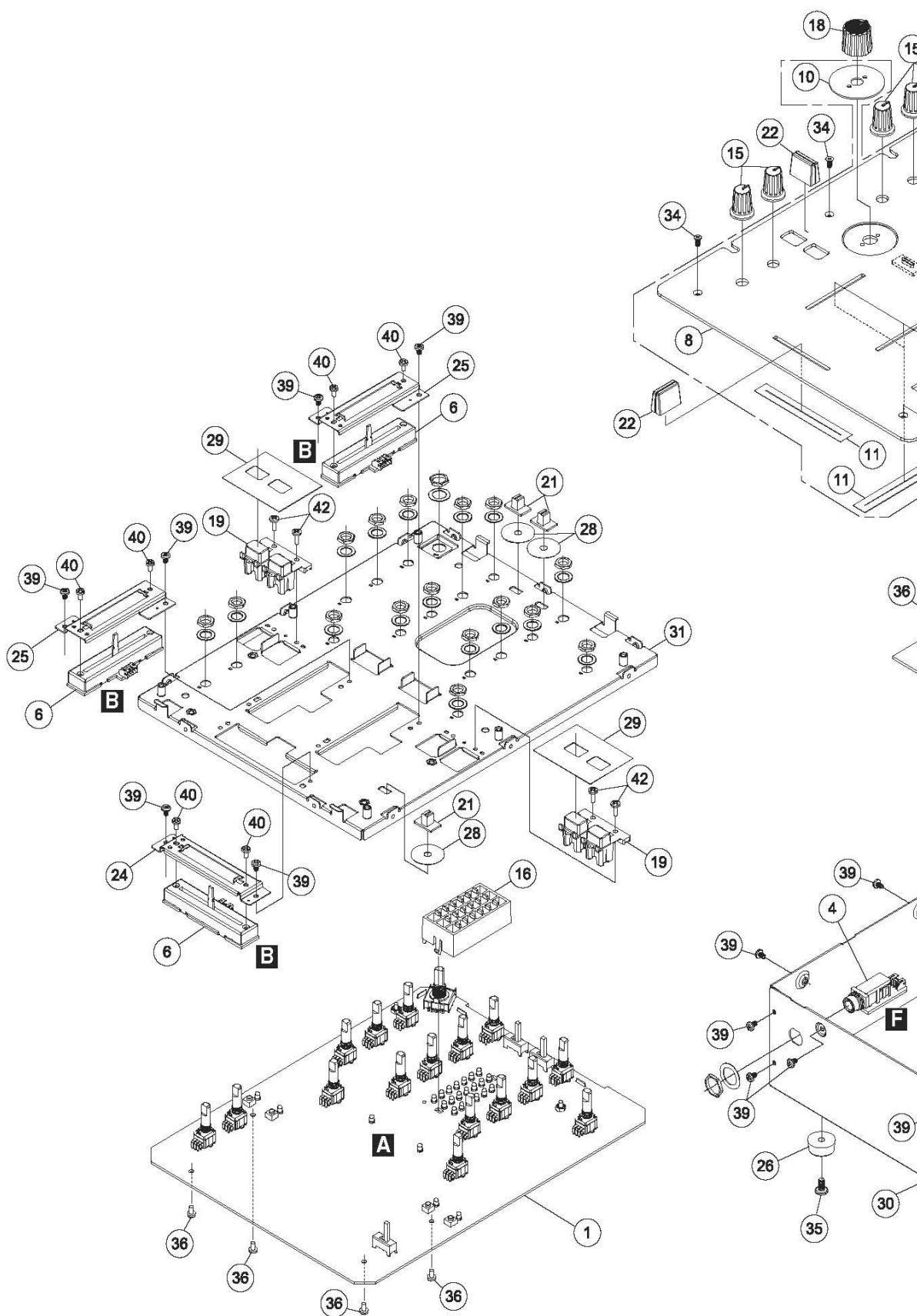
Mark No.	Description	Part No.	Mark No.	Description	Part No.
A	1 MIXER PCB Assy	704-DJM250-A026-HA	21 Push Button	100-MX200-2706-HA	
	2 I/O PCB Assy	704-DJM250-A028-HA	22 Push Button	100-33-2824-HA	
	3 BALANCE OUTPUT PCB Assy	704-DJM250-A029-HA	23 Ground Terminal	200-GND-642-HA	
	4 PHONE PCB Assy	704-DJM250-A030-HA	24 Fixed Plate	300-DJM100-1960-HA	
	5 MASTER PCB Assy	704-DJM250-A031-HA	25 Fixed Plate	300-DJM100-1961-HA	
	6 CH FADER PCB Assy	704-DJM250-A032-HA	26 Rubber Foot (NBR, 70)	604-BEAT4-238-HA	
	7 1..FP Assy	See Contrast table (2)	27 Washer (8x3.2x1T, Ni)	606-Q2221-122-HA	
	8 2..Front Panel	See Contrast table (2)	28 Non-Woven Fabrics	612-DJM100-405-HA	
	9 2..LM Decoration	See Contrast table (2)	29 Cushion	612-DJM250-412-HA	
	10 2..Filter Decoration	See Contrast table (2)	30 Base Assy	703-DJM100-1353-HA	
	11 2..Cushion (75x15x0.3T)	612-AKS4-186-HA	31 Front Board Assy	703-DJM100-1354-HA	
	12 Power SW	403-DJ1-107A-HA	32 •••••		
	13 Rotary Knob	See Contrast table (2)	33 •••••		
	14 Rotary Knob	See Contrast table (2)	34 Screw (CTF, 3x7)	See Contrast table (2)	
	15 Rotary Knob	100-DJM250-2826-HA	35 Screw	602-BEAT4-440-HA	
B	16 Anti-Dazzling Base	100-DJM100-2872-HA	36 Screw (3x5 P=0.5)	602-B300-041-HA	
	17 Band Rotational Knob	100-DJM100-2873-HA	37 Screw	602-DJ5500-452-HA	
	18 Filter Knob	100-DJM100-2874-HA	38 Screw	602-MP3-324-HA	
	19 Limpid Button	100-DJM100-2875-HA	39 Screw	602-QMX2BPM-322-HA	
	20 Cable Clamp	100-K1-2682-HA	40 Screw	602-SA12-414-HA	
			41 Screw	602-WISO3006-652B-HA	
			42 Screw (3x8)	602-XM610-526-HA	
C					

(2) CONTRAST TABLE

DJM-250-W/SVYXE8, UXECB, FLPXE, KXE5, AXE5, DJM-250-K/SVYXE8, UXECB, FLPXE, KXE5 and AXE5 are constructed the same except for the following:

Mark	No.	Symbol and Description	DJM-250-W /SVYXE8	DJM-250-W /UXECB	DJM-250-W /FLPXE	DJM-250-W /KXE5	DJM-250-W /AXE5
D	7	FP Assy	705-DJM250W-1474HA	705-DJM250W-1474HA	705-DJM250W-1474HA	705-DJM250W-1474HA	705-DJM250W-1474HA
	8	Front Panel	300-DJM250W-1958-HA	300-DJM250W-1958-HA	300-DJM250W-1958-HA	300-DJM250W-1958-HA	300-DJM250W-1958-HA
	9	LM Decoration	501-DJM250W-2464-HA	501-DJM250W-2464-HA	501-DJM250W-2464-HA	501-DJM250W-2464-HA	501-DJM250W-2464-HA
	10	Filter Decoration	501-DJM250W-2465-HA	501-DJM250W-2465-HA	501-DJM250W-2465-HA	501-DJM250W-2465-HA	501-DJM250W-2465-HA
	13	Rotary Knob	100-DJM250-2826-HA	100-DJM250-2826-HA	100-DJM250-2826-HA	100-DJM250-2826-HA	100-DJM250-2826-HA
	14	Rotary Knob	100-DJM100-2826-HA	100-DJM100-2826-HA	100-DJM100-2826-HA	100-DJM100-2826-HA	100-DJM100-2826-HA
	34	Screw (CTF, 3x7)	602-AKS4-496B-HA	602-AKS4-496B-HA	602-AKS4-496B-HA	602-AKS4-496B-HA	602-AKS4-496B-HA
Mark	No.	Symbol and Description	DJM-250-K /SVYXE8	DJM-250-K /UXECB	DJM-250-K /FLPXE	DJM-250-K /KXE5	DJM-250-K /AXE5
E	7	FP Assy	705-DJM250K-1473HA	705-DJM250K-1473HA	705-DJM250K-1473HA	705-DJM250K-1473HA	705-DJM250K-1473HA
	8	Front Panel	300-DJM100-1958-HA	300-DJM100-1958-HA	300-DJM100-1958-HA	300-DJM100-1958-HA	300-DJM100-1958-HA
	9	LM Decoration	501-DJM100-2464-HA	501-DJM100-2464-HA	501-DJM100-2464-HA	501-DJM100-2464-HA	501-DJM100-2464-HA
	10	Filter Decoration	501-DJM100-2465-HA	501-DJM100-2465-HA	501-DJM100-2465-HA	501-DJM100-2465-HA	501-DJM100-2465-HA
	13	Rotary Knob	100-DJM100-2826-HA	100-DJM100-2826-HA	100-DJM100-2826-HA	100-DJM100-2826-HA	100-DJM100-2826-HA
	14	Rotary Knob	100-DJM250-2826-HA	100-DJM250-2826-HA	100-DJM250-2826-HA	100-DJM250-2826-HA	100-DJM250-2826-HA
	34	Screw (CTF, 3x7)	602-AKS4-496A-HA	602-AKS4-496A-HA	602-AKS4-496A-HA	602-AKS4-496A-HA	602-AKS4-496A-HA

9.2 EXTERIOR SECTION



DJM-250-W